SAFETY DATA SHEET

MX6226

Emergency Telephone Numbers:
800-255-3924 ChemTel. (United States)
+ 1 01 813-248-0585 (Outside the United States)

Issue Date: 9/23/2013

1. PRODUCT IDENTIFICATION

Trade Name: Blue MX-R
Chemical name: Azo Dichloratriazine Dye
Synonyms: Reactive Blue Dye

2. HAZARDOUS INGREDIENTS

Material: OSHA 29 2910.1200 HAZARDOUS COMMUNICATION STANDARD.

WARNING! MAY FORM COMBUSTIBLE DUST CONCENTRATIONS IN AIR.

Warning.: OVEREXPOSURE TO THIS PRODUCT MAY CAUSE SLIGHT IRRITATION OF EYES AND SKIN.

3. PHYSICAL DATA

Appearance: BLUE POWDER
Odor: SLIGHTLY AROMATIC
Solubility in Water: 80 G/L

4. FIRE AND EXPLOSION HAZARD DATA

Flash Point and Method: N.A.
Flammable Limits: LEL: N.A. UEL: N.A.
Extinguishing Media: WATER SPRAY, DRY CHEMICALS, FOAM OR CARBON DIOXIDE

Special Fire Fighting Procedures: FIREFIGHTERS SHOULD WEAR FULL-FACE, SELF-CONTAINED BREATHING APPARATUS AND IMPERVIOUS PROTECTIVE CLOTHING.

Unusual Fire and Explosion Hazards: NONE EXPECTED, BUT AVOID THE BUILD UP OF DYE DUST CLOUDS WHICH COULD BE EXPLOSIVE, AS OTHER ORGANIC POWDERS ARE.
Health: 1 Minimal: 0
Fire: 1 Slight: 1
Reactivity: 0 Moderate: 2
Specific: N.A. Serious: 3

5. HEALTH HAZARD DATA

LD50 Oral(Ingestion): >5,000 MG/KG (RAT)
LD50 Der~al (Skin Contact): N.E.
LCSO (Inhalation): N.E.
Primary Route of Exposure: N.E.
Threshold Limit Value: N.E.

Effects of Overexposure
Acute: SLIGHT IRRITATION OF EYES AND/QR SKIN.

Chronic: NO CHRONIC ILL EFFECTS KNOWN.

6. EMERGENCY AND FIRST AID PROCEDURES

Eyes: IMMEDIATE AND CONTINUOUS IRRIGATION WITH FLOWING WATER FOR AT LEAST FIFTEEN MINUTES. CONSULT PHYSICIAN IF IRRITATION OCCURS.

Skin: IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER. WASH WELL WITH SOAP AND WATER. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Ingestion: IF CONSCIOUS, GIVE TWO GLASSES OF WATER TO DILUTE. INDUCE VOMITING ONLY IF ADVISED BY POISON CONTROL CENTER.

Inhalation: REMOVE TO FRESH AIR. IF EFFECTS OCCUR, CONSULT PHYSICIAN.

7. PHYSICAL HAZARDS

Precautions: MAINTAIN GOOD HOUSEKEEPING TO AVOID DUST BUILD UP. AVOID INGESTION, EYE AND SKIN CONTACT. MINIMIZE INHALATION EXPOSURE BY USING DUST RESPIRATOR. WASH HANDS AFTER WEIGHING DYE TO AVOID CONTACT OF THE SKIN OR EYES WITH CONTAMINATED HANDS. A SENSITIZED INDIVIDUAL SHOULD NOT BE EXPOSED TO THE PRODUCT WHICH CAUSED THE SENSITIZATION.

8. SPECIAL PROTECTION INFORMATION

Ventilation: USE LOCAL EXHAUST VENTILATION TO MINIMIZE EXPOSURE.

Respiratory: A NIOSH/MSHA APPROVED DUST RESPIRATOR SHOULD BE WORN.

Eye Protection: WEAR SIDE-SHIELD SAFETY GLASSES OR CHEMICAL SAFETY GOGGLES.

Protective Gloves: WEAR IMPERVIOUS GLOVES AS A STANDARD HANDLING PROCEDURE.
Other: DELUGE SAFETY SHOWER, EYE WASH STATION, PROTECTIVE CLOTHING.

All chemicals should be handled so as to prevent eye contact and excessive or repeated skin contact. Appropriate eye and skin protection should be employed. Inhalation of dusts and vapors should be avoided.

9. CHEMICAL REACTIVITY

Stability: STABLE UNDER NORMAL STORAGE CONDITIONS.

Incompatibility (Materials to Avoid): OXIDIZING AND REDUCING AGENTS.

Hazardous Decomposition Products: BURNING WILL PRODUCE OXIDES OF CARBON, NITROGEN AND SULFUR.

Hazardous Polymerization: WILL NOT OCCUR UNDER NORMAL CONDITIONS.

10. STORAGE INFORMATION

Precautions To Be Taken In Handling And Storing: AVOID BREATHING DUST. AVOID CONTACT WITH EYES AND SKIN. WASH THOROUGHLY AFTER HANDLING. STORE IN A DRY PLACE AWAY FROM EXCESSIVE HEAT, IN ORIGINAL OR SIMILAR WATERPROOF CONTAINERS. RESEAL CONTAINERS IMMEDIATELY AFTER USE.

11. SPILL, LEAK AND DISPOSAL INFORMATION

Accidental Release Measures: UTILIZE RECOMMENDED PROTECTIVE CLOTHING AND RESPIRATORY PROTECTION. MIX MATERIAL WITH SWEEPING COMPOUND TO MINIMIZE DUSTING WHILE SWEEPING UP AND CONTAINING. VACUUM CONTAMINATED AREA.

Disposal Considerations: DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL ENVIRONMENTAL CONTROL REGULATIONS. EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE AND SHOULD NOT BE DISTRIBUTED, MADE AVAILABLE, FURNISHED OR REUSED EXCEPT FOR STORAGE AND SHIPMENT OF ORIGINAL PRODUCT.

12. SHIPPING INFORMATION

Dot Shipping Name: NOT REGULATED

Technical Shipping Name: NOT APPLICABLE

DOT Hazard Classification
Primary: NOT APPLICABLE
Secondary: NOT APPLICABLE

Freight Classification: NOT REGULATED
UN Number: NOT APPLICABLE
IMO Hazard Class: NOT APPLICABLE
DOT Labels Required: COMMUNITY RIGHT TO KNOW LABEL
EPA/DOT Hazardous Substances Rq: NOT APPLICABLE.

13. OTHER GOVERNMENT REGULATIONS

TSCA: ALL COMPONENTS OF THIS PRODUCT ARE IN COMPLIANCE WITH THE TOXIC SUBSTANCE CONTROL ACT.

14. ADDITIONAL COMMENTS

Practices: HANDLE WITH DUE CARE AND MINIMIZE EXPOSURE IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE PRACTICE.

15. DISCLAIMER

Information contained herein is, to our best knowledge, true and accurate. It is offered for information only, as we cannot guarantee the results of processes not under our direct control.

JULY 10, 2013
Supersedes MSDS Dated: JANUARY 18, 2010

N.E. Not Established
N.A. Not Applicable
SECTION 1: PRODUCT IDENTIFICATION

PRODUCT NAME-------- Mixing Blue MX 402c

Supplier : PRO Chemical & Dye
126 Shove Street
Fall River, MA 02724

Emergency Telephone Numbers:
800-255-3924 ChemTel. (United States)
+ 1 01 813-248-0585 (Outside the United States)

SECTION 2: HAZARD IDENTIFICATION

Classification:
Skin corrosion/irritation-------------------Category 2
Serious eye damage /eye irritation--------Category 2

EMERGENCY OVERVIEW

signal word
WARNING

Hazard statements : H315 – Causes skin irritation
H319 - Causes serious eye irritation

Appearance  powder Physical State Powder Odor  None

Precautionary statements
P310 – Immediately call a POISON CENTER or doctor/physician
P302+ P352 – IF ON SKIN: Wash with plenty of soap and water
P321- Specific treatment (see supplemental first aid instructions on this label)
P332+ P313 –if skin irritation occurs: Get medical advice/attention
P362 - Take off contaminated clothing and wash before reuse
P264 – Wash face, hands and any exposed skin thoroughly after handling
P280 – Wear protective gloves/protective clothing/eye protection/face protection
P305 +P351 +P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 +P313 – If eye irritation persists: Get medical advice/attention

Hazards Not Otherwise Classified (HNOC)

OTHER INFORMATION

Unknown Acute Toxicity
100 percent of the mixture consists of ingredient(s) of unknown acute toxicity
SECTION 3: COMPOSITION/ INFORMATION ON INGREDIENTS

CHEMICAL NAME: REACTIVE BLUE 109
C. A. S. #: 61951-76-6

SECTION 4: FIRST AID MEASURES

First aid measures for different exposure routes.

EYES: FLUSH EYES WITH WATER FOR AT LEAST 15 MINUTES.

SKIN: WASH WITH MILD SOAP AND WATER. IF IRRITATION OCCUR GET MEDICAL ATTENTION. IF CLOTHING IS CONTAMINATED, REMOVE AND WASH BEFORE RE-USE.

INHALATION: REMOVE TO FRESH AIR. GET MEDICAL ATTENTION.

INGESTION: RINSE MOUTH. GIVE PLENTY OF WATER TO DRINK. GET MEDICAL ATTENTION. IF UNCONSCIOUS, DO NOT GIVE ANYTHING TO DRINK. GET IMMEDIATE MEDICAL ATTENTION.

SECTION 5: FIRE FIGHTING MEASURES

IN CASE OF FIRE---- KEEP UNNECESSARY PEOPLE AWAY. ISOLATE HAZARD AREA AND DENY ENTRY. STAY UPWIND, OUT OF LOW AREAS, AND VENTILATE CLOSED SPACES BEFORE ENTERING.

FIRE FIGHTING PROCEDURE----- DRY CHEMICAL, CO2, WATER SPRAY OR REGULAR FOAM. MOVE CONTAINERS FROM FIRE AREA IF YOU CAN DO IT WITHOUT RISK. APPLY COOLING WATER TO SIDES OF CONTAINERS THAT ARE EXPOSED TO FLAMES UNTIL WELL AFTER FIRE IS OUT.

FIRE FIGHTING EQUIPMENT---- USE SELF-CONTAINED BREATHING APPARATUS TO PROTECT AGAINST POTENTIALLY TOXIC AND IRRITATING FUMES.

SECTION 6: ACCIDENTAL SPILL OR RELEASE INSTRUCTIONS

STEPS TO BE TAKEN---- DO NOT TOUCH OR WALK THROUGH SPILLED MATERIAL. STOP LEAK IF YOU CAN DO IT WITHOUT RISK. TAKE UP WITH SAND OR OTHER NON-COMBUSTIBLE ABSORBENT MATERIALS AND PLACE INTO CONTAINERS FOR LATER DISPOSAL. SCRUB SPILL AREA WITH DETERGENT, FLUSH WITH COPIOUS AMOUNT OF WATER.

WASTE DISPOSAL METHOD---- BURY OR INCINERATE ACCORDING TO FEDERAL, STATE AND LOCAL REGULATIONS.

CONTAINER REUSE METHOD---- CONTAINERS SHOULD NOT BE REUSED WITHOUT PROFESSIONAL CLEANING AND CONDITIONING.

SECTION 7: HANDLING AND STORAGE

NO SPECIAL PRECAUTIONS ANTICIPATED. WEAR ALL PROPER PERSONAL PROTECTION EQUIPMENT AS OUTLINED IN SECTION VIII AND AVOID PHYSICAL CONTACT WITH MATERIAL.

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

RESPIRATORY---- NIOSH APPROVED DUST RESPIRATOR WHEN NEEDED.

SKIN------ ALWAYS WEAR IMPERVIOUS GLOVES AND APPROPRIATE EQUIPMENT TO PREVENT PROBABILITY OF PERSONAL CONTACT.

EYES---- WEAR SIDE-SHIELD SAFETY GLASSES.
VENTILATION---- LOCAL EXHAUST SHOULD BE USED TO MAINTAIN EXPOSURE LIMITS AND TO DRAW SPRAY, AEROSOL, VAPORS OR DUSTS AWAY FROM WORKERS AND PREVENT ROUTINE INHALATION.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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### SECTION 10: STABILITY AND REACTIVITY

**Stability**

Stable under normal conditions.

**Conditions to Avoid**

None known.

**Incompatible Materials**

Unknown.

**Hazardous Decomposition Products**

Burning will produce oxides of carbon, nitrogen, and other potentially toxic fumes.

**Hazardous Polymerization**

Will not undergo polymerization.

**Conditions to Avoid**

None known.

### SECTION 11: TOXICOLOGICAL INFORMATION

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### SECTION 12: ECOLOGICAL DATA

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**Ecotoxicity**

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

**Toxicity to Algae**

No data available.

**Toxicity to Fish**

No data available.

**Toxicity to daphnia and other aquatic invertebrates**

**Persistence and Degradability**

No information available.

**Bioaccumulation**

No information available.

**Other Adverse Effects**

No information available.

### SECTION 13: DISPOSAL AND ENVIRONMENTAL CONSIDERATION

**Waste Treatment**

**Waste Disposal Methods**

Should not be released into the environment. Dispose of in accordance with local regulations. This material, as supplied, is not a hazardous waste according to state and federal regulations (40 CFR 261).

**Contaminated Packaging**

Do not re-use empty containers. Dispose of in accordance with local regulations.
SECTION 14: SHIPPI NG AND TRANSPORTATION INFORMATION

DOT REGULATION (GROUND)—NOT REGULATED
IATA REGULATION (AIR)—NOT REGULATED
IMDG/IMO REGULATION (WATER)—NOT REGULATED

DOT HAZARD CLASS—NON-HAZARDOUS
DOT CLASSIFICATION—NON-HAZARDOUS MATERIAL
COMMODITY CLASS—INK MATERIAL

SECTION 15: REGULATORY INFORMATION

REGULATORY LIST REFERENCE:

NOTE: WHEN NO COMPONENTS ARE SHOWN IN SPACE ABOVE THIS NOTE, NO FEDERAL OR STATE REPORTING REQUIREMENTS APPLY TO THIS PRODUCT. WHEN COMPONENTS ARE LISTED ABOVE, LIST NUMBERS SHOWN BELOW INDICATE APPLICABLE REGULATIONS.

LIST NUMBERS
1 ACCIDENTAL RELEASE SUBSTANCE
2 CERCLA 304 HAZARDOUS SUBSTANCE(RQ)
3 RESERVED
4 CLEAN AIR ACT-SEC.111 VOLATILE ORGANIC COMPOUNDS
5 CLEAN AIR ACT-SEC.112 HAZ. AIR POLLUTANT (HAP,HAP CODE)
6 CLEAN AIR ACT-OZONE DEPLETING CHEMICAL(ODC)
7 CLEAN WATER ACT-RQ
8 CLEAN WATER ACT-PRIORITY POLLUTANT(PP)RQ
9 MARINE POLLUTANT (MP)
10 PSM HIGHLY HAZARDOUS CHEMICAL
11 RCRA HAZARDOUS WASTE (RCRA CODE)
12 SARA 302 EXTREMELY HAZARDOUS SUBSTANCE (EHS)(RQ)
13 SARA 313 TOXIC RELEASE INVENTORY (TRI)(TR CONC, TR THRESHOLD)
14 SOCMI CHEMICAL (CAA)
15 STATE LISTS
16 SUPPLEMENTAL REGULATORY INFORMATION(SRI)

T.S.C.A.---- IN COMPLIANCE
0.S.H.A. HAZARD CLASSIFICATION: NON HAZARDOUS

SARA 311/312 HAZARD CATEGORIES:

IMMEDIATE/ACUTE HEALTH HAZARD: NO
CHRONIC/ DELAYED HAZARD: NO
FLAMMABLE: NO
REACTIVITY HAZARD: NO
OXIDIZER: NO

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Clean Water Act
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.
US State Regulations
California Proposition 65
This product does not contain any Proposition 65 chemicals

SECTION 16: OTHER INFORMATION

LAST REVISION DATE: 01/20/2014

HMIS RATINGS: HEALTH: 1  Flammability: 1  Physical Hazard: 0  PERSONAL PROTECTION: F

DISCLAIMER:

THE INFORMATION AND RECOMMENDATIONS CONTAINED HEREIN ARE BASED UPON DATA BELIEVED TO BE CORRECT. HOWEVER, NO GUARANTEE OR WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED, IS MADE WITH RESPECT TO THE INFORMATION CONTAINED HEREIN. THIS MATERIAL SAFETY DATA SHEET WAS PREPARED TO COMPLY WITH THE OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910, 1200 AND SUPERSEDES ANY PREVIOUS INFORMATION. PREVIOUSLY DATED SHEETS ARE INVALID AND INAPPLICABLE.

END OF MSDS.
SAFETY DATA SHEET
BLACK MX604

PRINT DATE: 4/6/17

1. PRODUCT IDENTIFICATION

PRODUCT NAME .................BLACK MX604
CHEMICAL FAMILY .............REACTIVE DYESTUFF MIXTURE
T.S.C.A. STATUS ...............COMPLIANCE
RECOMMENDED PRODUCT USE .... TEXTILE MANUFACTURING
RESTRICTED PRODUCT USE .... FOR INDUSTRIAL USE ONLY
SUPPLIED BY .....................PRO CHEMICAL & DYE
126 SHOVE STREET
FALL RIVER, MA 02724
PHONE: 508-676-3838

EMERGENCY PHONE NUMBER
800-255-3924 ChemTel. (United States)
+ 1 01 813-248-0585 (Outside the United States)

2. HAZARDS IDENTIFICATION

GHS Classification:
Health Category 2A- Eye Irritant
Health Category 1-Skin Sensitizer
Health Category 5-Oral Toxicity

Pictogram:

Signal Word: Warning

Hazard Statements:
H317: May Cause an Allergic Skin Reaction
H319: Causes Eye Irritation
H303: May be Harmful if Swallowed
Precautionary Statements:
P264: Wash face, hands, and any exposed skin thoroughly after handling.
P280: Wear protective gloves/protective clothing/eye protection/face protection
P270: Do not eat, drink, or smoke when using this product.
P260: Do not breathe dust/fume/gas/mist/vapors/spray
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water for 15 minutes.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a comfortable position for breathing.

3. COMPOSITION/INFORMATIONS ON INGREDIENTS

Proprietary Reactive Blue May be harmful if swallowed.
Proprietary Reactive Yellow Eye irritant, possible skin sensitizer.

The exact ingredient percentages and composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

GENERAL INFORMATION: IMMEDIATELY REMOVE ALL CONTAMINATED CLOTHING

EYE CONTACT .............Wash immediately with large amounts of water for 15 minutes, lifting the upper and lower lids until no evidence of product remain. Get medical attention immediately. Do not wear contact lenses while handling.

SKIN CONTACT Remove all contaminated clothing immediately. Wash immediately with soap and plenty of water. If a temporary skin reaction occurs, it should be treated as allergic contact dermatitis. Launder contaminated clothing before reuse.

INGESTION ............... Dilute with water. Get medical attention. Never give fluids or induce vomiting if patient is unconscious or has convulsions.

INHALATION ............... If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth to mouth. If breathing is difficult, give oxygen. Call a physician.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED
The most significant symptoms and effects are described in the labelling (see section 2) and/or in section 11

INDICATION OF ANY SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED
No data available
5. FIREFIGHTING MEASURES

FLASH POINT ........................................Not Applicable
EXTINGUISHING MEDIA ......................CO2, Dry Chemical, Foam, Water
SPECIAL FIREFIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
Firefighters should be equipped with protective clothing & self-contained breathing apparatus to protect against potentially toxic & irritating fumes. In case of fire or explosion, keep unnecessary people away. Isolate hazard area & any entry. Stay upwind, out of low areas, and ventilate closed spaces before entering.

6. ACCIDENTAL RELEASE MEASURES

IN CASE MATERIAL IS RELEASED/SPILLED:
Do not empty into drains or waters. Do not touch or walk through the spilled material: stop leak if you can do it without risk. Take up with sand or other non-combustible absorbent material or suitable vacuum and place into labeled sealable containers. For further disposal measures see section 13.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
In accord with good industrial practice. Handle with care and avoid personal contact

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES
Keep container protected from direct sunlight in a dry, cool and in a well-ventilated area.
Keep the container tightly sealed and away from any incompatible materials (see Section 10).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

APPROPRIATE ENGINEERING CONTROLS:
Handle with good industrial practices and industrial hygiene. Wash hands after use.

GENERAL PROTECTIVE MEASURES: Avoid contact with eyes and skin. Immediately remove all contaminated clothing.

EYE PROTECTION ........... Employees should wear protective eye-goggles with side protection shield.

SKIN PROTECTION ........... Employees should avoid skin contact by wearing protective clothing. Long sleeve shirts, pants, gloves e.g. of PVC or nitrile rubber, and boots are recommended. Additional protections such as impervious suits are recommended when the potential for dermal contact is significant. Employees should wash their hands and face before eating and drinking and shower thoroughly before leaving work. Keep away from food and drink stuffs.

RESPIRATORY PROTECTION ........... Inhalation of dust and aerosols must be absolutely prevented by the use of a NIOSH approved dust respirator.
VENTILATION ...................... Use local ventilation.

OTHER ...................... Wear overalls, apron or other protective clothing.
9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE .................... POWDER
COLOR ................................BLACK
ODOR .................................. NONE
ODOR THRESHOLD .............. NA
SOLUBILITY IN WATER ...... 100 g/l @ 60 C
BULK DENSITY ...................... 500 -700 kg/m3
RELATIVE DENSITY .......... NA
VISCOSITY .......................... NA
pH ..................................... 6.5 @ 80 g/l 20 C
MELTING POINT/FREEZING POINT .... NA
PARTITION COEFFICIENT: N-OCTANOL/WATER ....... ND
BOILING POINT ................. NA
VAPOR PRESSURE ............. NA
EV APORATION RATE .......... NA
FLAMMABILITY ................... NA
FLASH POINT ...................... NA
IGNITION TEMP ............... NA
DECOMPOSITION TEMPERATURE.... ND
UEL .................................. NA
LEL .................................. NA
% VOLATILE: VALUE: ND UNIT: % COMMENT:

10. STABILITY AND REACTIVITY

THERMAL DECOMPOSITION: No thermal decomposition when stored and handled correctly.
POSSIBILITY OF HAZARDOUS REACTIONS: None expected
CHEMICAL STABILITY .................. Stable
INCOMPATIBLE MATERIALS: None
HAZARDOUS DECOMPOSITION PRODUCTS .... CO2, CO, SULFUR OXIDES, NITROGEN OXIDES
CONDITIONS TO AVOID .............. Avoid dusting conditions and sparks/flame.
REACTIVITY.... Will not occur

11. TOXICOLOGICAL INFORMATION

ANIMAL TOXICITY ORAL - LD50 (INGESTION) ..........< 4000 mg/l (rats)
FISH, LC50 .............................. > 100 mg/l
EYE EFFECTS .......................... IRRITANT (RABBIT)
SKIN EFFECTS ......................... NON-IRRITANT (RABBIT)
SENSITIZATION ...................... MAY CAUSE SENSITIZATION BY SKIN CONTACT (GUINEA PIG).
12. ECOLOGICAL INFORMATION

BIODEGRADABILITY: < 10%
BACTERIA TOXICITY: ND
AOX: > 1.0%
COD: ND

13. DISPOSAL CONSIDERATIONS

PRODUCT: ...... If utilization or recycling of the product is not possible, it should be disposed of in accordance with existing federal, state and local environmental regulations, e.g. by incineration in a suitable plant.
UNCLEANED PACKAGING: Soiled, empty containers are to be treated in the same way as the contents.

14. SHIPPING DATA

PROPER SHIPPING NAME: NON-HAZARDOUS INK MATERIAL
D.O.T. HAZARD CLASSIFICATION: NOT REGULATED
FRT. CLASS PACKAGE: 55

IATA: NON-REGULATED
IMDG: NON-REGULATED

15. REGULATORY DATA

US REGULATIONS:

TSCA: The components of this product are listed on the TSCA Inventory

SARA 313: This product is not subject to SARA Title III Section 313 reporting requirements under 40 CFR 372.

SARA 312: Immediate (acute) health hazard No
           Delayed (chronic) health hazard Yes
           Fire hazard No
           Sudden Release of Pressure No
           Reactivity No

CALIFORNIA PROPOSITION 65: This product does not contain components currently on the California List of Known Carcinogens and reproductive Toxins.

This product is not subject to the German Ordinance that bans certain azo dyes or the 19th Amendment of the Council Directive 76/769/EEC.
16. OTHER INFORMATION

This company warrants that this product conforms to the chemical description on the label and is reasonably fit for the specific purposes referred to in its directions for use, subject to the inherent risks referred to in the material safety data sheet for this product. This company makes no other expressed or implied warranty of fitness or merchantability or any other expressed or implied warranty. In no case shall this company be liable for consequential, special, or indirect damages resulting from the use or handling of this product.

Creation date: March 29, 2017
Revision date: March 29, 2017
Section 1: PRODUCT INFORMATION

Trade name: Silk Black MX 610
Chemical name: Azo dye
Synonyms: Reactive blue dye
Date Revised: 08/27/15
HMIS Code: 2-1-0-E

Supplied by: PRO Chemical & Dye
126 Shove Street
Fall River, MA 02724

Emergency Telephone Numbers:
800-255-3924 ChemTel. (United States)
+ 1 01 813-248-0585 (Outside the United States)

Section 2: HAZARDOUS INGREDIENTS

Substances: Not applicable
Material: May cause an allergic skin reaction
May cause allergy or asthma symptoms or breathing difficulties if inhaled

C.I. Reactive Black 5

Content: <5%
EC# 241-164-5
CAS# 17095-24-8

Section 3: PHYSICAL DATA

Color: Dark blue
Appearance: Granules
Odor: None
Solubility on Water: 50 g/l (25deg.C)
pH: 5.0-6.0 (100g/l)
Bulk density: 440-580 kg/m3

Section 4: FIRE AND EXPLOSION HAZARD DATA

Flash point and Method: N.A.

Flammable Limits: LEL: N.A. VEL: N.A.

Extinguishing Media: WATER SPRAY, DRY CHEMICALS, FOAM OR CARBON DIOXIDE

Special Fire Fighting Procedures: FIREFIGHTERS SHOULD WEAR FULL-FACE, SELF-CONTAINED BREATHING APPARATUS AND IMPERVIOUS PROTECTIVE CLOTHING.

Unusual Fire and Explosion Hazards: NONE EXPECTED, BUT AVOID THE BUILD-UP OF DYE DUST/CLOUDS WHICH COULD BE EXPLOSIVE, AS OTHER ORGANIC POWDERS ARE.

Fire residues and contaminated firefighting water must be disposed of in accordance with local regulations.
Section 5: TOXICOLOGICAL DATA

Animal Toxicity LD50 Oral (Ingestion): >5,000 mg/kg (RAT)
Fish, LD50 >1,000 mg/l 96 HR (Zebra Fish)
Primary Route of Exposure:
Inhalation: Yes  Skin Absorption: No  Ingestion: No  Skin Contact: Yes  Eye Contact: Yes
Effects of Overexposure: Based on testing done on one or more of the components, this product is a skin and respiratory sensitizer.
Signs and symptoms of overexposure: Skin sensitization may include one or more of the following: redness, swelling, itching, rash and hives. Respiratory sensitization can range from runny nose, cough and irritated eyes to asthmatic symptoms. These effects can lead to stroke and cardiovascular collapse and are potentially lethal symptoms.
IARC: No  NTP: No  OSHA: No  CalProp65: No

Section 6: EMERGENCY AND FIRST AID PROCEDURES

LEAST FIFTEEN MINUTES. CONSULT PHYSICIAN IF IRRITATION OCCURS.

Skin: IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER. WASH WELL WITH SOAP AND WATER. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Ingestion: IF CONCIOUS GIVE TWO GLASSES OF EWATER TO DILUTE. INDUCE VOMITTING ONLY IF ADVISED BY POISON CONTROL CENTER.

Inhalation: REMOVE TO FRESH AIR. IF EFFECTS OCCUR, CONSULT PHYSICIAN.

Section 7: PHYSICAL HAZARDS

Precautions: MAINTAIN GOOD HOUSEKEEPING TO AVOID DUST BUILD-UP. AVOID INGESTION, EYE AND SKIN CONTACT. MINIMIZE INHALATION EXPOSURE BY USING DUST RESPIRATOR. WASH HANDS AFTER WEIGHING DYE TO AVOID CONTACT OF THE SKIN OR EYES WITH CONTAMINATED HANDS. A SENSITIZED INDIVIDUAL SHOULD NOT BE EXPOSED TO THE PRODUCT WHICH CAUSED THE SENSITIZATION.

Section 8: SPECIAL PROTECTION INFORMATION

Ventilation: USE LOCAL EXHAUST VENTILATION TO MINIMIZE EXPOSURE.

Respiratory: A NIOSH/MSHA APPROVED DUST RESPIRATOR SHOULD BE WORN.

Eye Protection: WEAR SIDE-SHIELD SAFETY GLASSES OR CHEMICAL SAFETY GOGGLES.

Skin Protection: EMPLOYEES SHOULD AVOID SKIN CONTACT BY WEARING PROTECTIVE CLOTHING. LONG SLEEVE SHIRTS, PANTS, GLOVES E.G. OF PVC OR NITRILE, AND BOOTS ARE RECOMMENDED. EMPLOYEES SHOULD WASH THEIR HANDS AND FACE BEFORE EATING AND DRINKING AND SHOWER THOROUGHLY BEFORE LEAVING WORK.

Protective Gloves: WEAR IMPERVIOUS GLOVES AS A STANDARD HANDLING PROCEDURE.

Other: DELUGE SAFETY SHOWER, EYE WASH STATION, PROTECTIVE CLOTHING.

All chemicals should be handled so as to prevent eye contact and excessive or repeated skin contact. Appropriate eye and skin protection should be employed. Inhalation of dusts and vapors should be avoided.
Section 9: ECOLOGICAL DATA

Fish toxicity: LC50 >100mg/l (48h, Leuciscus idius)
Bacteria Toxicity Inhibition: IC50 >100 mg/l
Daphnia toxicity: not determined
Algae toxicity: not determined
DOS: not determined
COD: 590 mg/g
BOD5: 20 mg/g
Biodegradability: <10%

Section 10: REACTIVITY DATA

Stability: STABLE UNDER NORMAL STORAGE CONDITIONS.
Incompatibility (Materials to Avoid): OXIDIZING AND REDUCING AGENTS.
Hazardous Decomposition Products: BURNING WILL PRODUCE OXIDES OF CARBON, NITROGEN AND SULFUR.
Hazardous Polymerization: WILL NOT OCCUR UNDER NORMAL CONDITIONS.

Section 11: STORAGE INFORMATION

Precautions To Be taken In Handling And Storage: AVOID BREATHING DUST. AVOID CONTACT WITH EYES AND SKIN. WASH THOROUGHLY AFTER HANDLING. STORE IN A DRY PLACE AWAY FROM EXCESSIVE HEAT, IN ORIGINAL OR SIMILAR WATERPROOF CONTAINERS. RESEAL CONTAINERS IMMEDIATELY AFTER USE.

Section 12: SPILL, LEAK, AND DISPOSAL INFORMATION

Accidental Release Measures: UTILIZE RECOMMENDED PROTECTIVE CLOTHING AND RESPIRATORY PROTECTION. MIX MATERIAL WITH SWEEPING COMPOUND TO MINIMIZE DUSTING WHILE SWEEPING UP AND CONTAINING. VACUUM CONTAMINATED AREA.
Disposal Consideration: DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL ENVIRONMENTAL CONTROL REGULATIONS. EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE AND SHOULD NOT BE DISTRIBUTED, MADE AVAILABLE, FURNISHED OR REUSED EXCEPT FOR STORAGE AND SHIPMENT OF ORIGINAL PRODUCT.

Section 13: SHIPPING INFORMATION

DOT Shipping Name: 103
Technical Shipping Name: NOT APPLICABLE
DOT Hazard Classification Primary: NOT APPLICABLE
Secondary: NOT APPLICABLE
Freight Classification: 55
Exposure Control
Exposure limits: Ingredients with occupational exposure limits to be monitored.

- Reactive Blue Dyestuff: Content <85%
- Sodium phosphate, dibasic: Content <2.2%
- C.I. Reactive Black 5: Content <5% CAS number 10039-32-4

UN Number: NOT APPLICABLE
IMO Hazard Class: NOT APPLICABLE
DOT Labels Required: COMMUNITY RIGHT TO KNOW LABEL
EPA/DOT Hazardous Substances Rq: NOT APPLICABLE

Section 14: OTHER GOVERNMENT REGULATIONS

TSCA: ALL COMPONENTS OF THIS PRODUCT ARE IN COMPLIANCE WITH THE TOXIC SUBSTANCE CONTROL ACT
SARA:313 This product is subject to SARA Title III Section 313 reporting requirements under 40 CFR372.

- Copper compounds 58.09%, copper 3.09%

SARA:312 Immediate(acute) health hazard: Yes
- Delayed(chronic) health hazard: Yes
- Fire hazard: No
- Sudden Release pressure: No
- Reactivity: No

This product is not subject to the German Ordinance that bans certain azo dyes or the 19T Amendment of the Council Directive 76/769/EEC

CALIFORNIA PROPOSITION 65: This product does not contain any components currently on the California List of Known Carcinogens and reproductive Toxins.

Section 15: ADDITIONAL COMMENTS

Practices: HANDLE WITH DUE CARE AND MINIMIZE EXPOSURE IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE PRACTICE.

Section 16: DISCLAIMER

This company believes that all the information and data given is accurate as of the date of preparation and is offered in good faith. This information is given without warranty or representation solely for your consideration, investigation, and verification. Since conditions of use are beyond our control. This company expressly disclaims all liability for the use or handling of this product.

N.E. Not Established
N.A. Not Applicable
1. PRODUCT IDENTIFICATION

PRODUCT NAME .................. MX 65 Neutral Grey
CHEMICAL FAMILY .............. AZO-METAL COMPLEX DYESTUFF PREPARATION
T.S.C.A. STATUS .................. COMPLIANCE
PRIMARY PRODUCT USE ............ TEXTILE MANUFACTURING
SUPPLIED BY:

PRO Chemical & Dye
126 Shove Street
Fall River, MA 02724

Emergency Telephone Numbers:
800-255-3924 ChemTel. (United States)
+1  01  813-248-0585 (Outside the United States)

2. HAZARDS IDENTIFICATION

GHS Classification: Health Category 5-Oral Acute Toxicity

Pictogram: NONE

Signal Word: Warning

Hazard Statement: H303: May be Harmful if Swallowed

Precautionary Statements:
P264: Wash face, hands, and any exposed skin thoroughly after handling.
P280: Wear protective gloves/ protective clothing/eye protection/face protection.
P270: Do not eat, drink, or smoke when using this product.
P260: Do not breathe dust/fume/gas/mist/vapors/spray.
P273: Avoid release into the environment.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313  If eye irritation persists: Get medical advice/attention.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water for 15 minutes.
P332 + P313  If skin irritation occurs: Get medical advice/attention.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340  IF INHALED: Remove victim to fresh air and keep at rest in a comfortable position for breathing.
3. COMPOSITION/INFORMATION ON INGREDIENTS

Proprietary dye compound mixture. May be harmful if swallowed

The exact percentages and the composition of materials have been withheld as a trade secret.

4. FIRST-AID MEASURES

GENERAL INFORMATION: IMMEDIATELY REMOVE ALL CONTAMINATED CLOTHING

EYE CONTACT .................. Wash immediately with large amounts of water for 15 minutes, lifting the upper and lower lids until no evidence of product remain. Get medical attention immediately. Do not wear contact lenses while handling.

SKIN CONTACT Remove all contaminated clothing immediately. Wash immediately with soap and plenty of water. If a temporary skin reaction occurs, it should be treated as allergic contact dermatitis. Launder contaminated clothing before reuse.

INGESTION ...................... Dilute with water. Get medical attention. Never give fluids or induce vomiting if patient is unconscious or has convulsions.

INHALATION ..................... If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth to mouth. If breathing is difficult, give oxygen. Call a physician.

MOST IMPORTANT SYMTPOMS AND EFFECTS, BOTH ACUTE AND DELAYED
The most important symptoms and effects are described in the labeling (see section 2) and/or in section 11.

INDICATION OF ANY SYMTPOMS AND EFFECTS, BOTH ACUTE AND DELAYED
No data available

5. FIREFIGHTING MEASURES

FLASH POINT ............................. Not Applicable

EXTINGUISHING MEDIA .............. C02, Dry Chemical, Foam, Water

SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
Firefighters should be equipped with protective clothing & self-contained breathing apparatus to protect against potentially toxic & irritating fumes. In case of fire or explosion, keep unnecessary people away. Isolate hazard area & any entry. Stay upwind, out of low areas, and ventilate closed spaces before entering.

6. ACCIDENTAL RELEASE MEASURES

IN CASE MATERIAL IS RELEASED/SPILLED:
Do not empty into drains or waters. Do not touch or walk through the spilled material: stop leak if you can do it without risk. Take up with sand or other non-combustible absorbent material or suitable vacuum and place into labeled sealable containers. For further disposal measures see section 13.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING:
In accord with good industrial practice. Handle with care and avoid personal contact.

CONDITIONS FOR SAFE STORAGE INCLUDING ANY INCOMPATIBILITIES
Keep container protected from direct sunlight in a dry, cool and well-ventilated area.
Keep the container tightly sealed and away from any incompatible materials (see Section 10).
8. EXPOSURE CONTROLS/PERSOAL PROTECTION

APPROPRIATE ENGINEERING CONTROLS:
Handle with good industrial practices and industrial hygiene. Wash hands after use.

GENERAL PROTECTIVE MEASURES: Avoid contact with eyes and skin. Immediately remove all contaminated clothing.

EYE PROTECTION .......... Employees should wear protective eye-goggles with side protection shield.

SKIN PROTECTION .......... Employees should avoid skin contact by wearing protective clothing. Long sleeve shirts, pants, gloves e.g. of PVC or nitrile rubber, and boots are recommended. Additional protections such as impervious suits are recommended when the potential for dermal contact is significant. Employees should wash their hands and face before eating and drinking and shower thoroughly before leaving work. Keep away from food and drink stuffs.

RESPIRATORY PROTECTION .......... Inhalation of dust and aerosols must be absolutely prevented by the use of a NIOSH approved dust respirator.

VENTILATION ................. Use local ventilation.

OTHER ......................... Wear overalls, apron or other protective clothing.

9. PHYSICAL DATA

APPEARANCE ................. POWDER
COLOR .......................... BLACK
ODOR .......................... CHARACTERISTIC ODOR
ODOR THRESHOLD ............ NA
SOLUBILITY IN WATER ....... > 100 g/l @ 90 deg C
BULK DENSITY ............... ND
RELATIVE DENSITY ......... NA
VISCOSITY ..................... NA
pH .............................. APPROX. 5.0-7.5 @ 1.0 % in water
MELTING POINT/FREEZING POINT ......... NA
PARTITION COEFFICIENT: N-OCTANOL/WATER ......... ND
BOILING POINT .............. NA
VAPOR PRESSURE ............. NA
VAPOR DENSITY ............. NA
EVAPORATION RATE ........ NA
FLAMMABILITY ............... NA
FLASH POINT .......................... NA
INGINITION TEMP ............. > 240C
DECOMPOSITION TEMPERATURE ...... ND
UEL .............................. NA
LEL .............................. NA

VOLATILE: VALUE: ND UNIT: %

10. STABILITY AND REACTIVITY

THERMAL DECOMPOSITION: No thermal decomposition when stored and handled correctly.
POSIBILITY OF HAZARDOUS REACTIONS: None expected
CHEMICAL STABILITY .......................... Stable
INCOMPATABLE MATERIALS: None
HAZARDOUS DECOMPOSITION PRODUCTS ........... CO2, CO, SULFUR OXIDES, NITROGEN OXIDES
CONDITIONS TO AVOID ............. Avoid dusting conditions and sparks/flame.
REACTIVITY .... Will not occur
11. TOXICOLOGICAL DATA

ANIMAL TOXICITY ORAL - LD50 (INGESTION) .............. >2000 mg/l (rats)
FISH, LC50 ................................................................. >1000 mg/l (Zebra Fish)
EYE EFFECTS ....................................................... NON-IRRITANT (RABBIT EYE)
SKIN EFFECTS ....................................................... NON-IRRITANT (RABBIT)
SENSITIZATION ...................................................... NON-SENSITIZER (GUINEA PIG).

PRIMARY ROUTE OF EXPOSURE
INHALATION: YES SKIN ABSORPTION: NO INGESTION: NO
SKIN CONTACT: YES EYE CONTACT: YES

CARCINOGEN STATUS:
IARC: NO NTP: NO OSHA: NO ACGIH: NO

HMIS: 1 1 0 E

EFFECTS OF OVEREXPOSURE
None Known

SIGNS AND SYMPTOMS OF OVEREXPOSURE
May be irritating to the eyes, skin, and respiratory tract.

MEDICAL CONDITIONS AGGRAVATED
Persons with any pre-existing skin or eye conditions may be more susceptible to the effects of this product.

12. ECOLOGICAL INFORMATION

BIODEGRADABILITY: ND
BACTERIA TOXICITY: NO INHIBITION
AOX: <0.1%

13. DISPOSAL CONSIDERATIONS

PRODUCT: ........ If utilization or recycling of the product is not possible, it should be disposed of in accordance with existing federal, state and local environmental regulations, e.g. by incineration in a suitable plant.
UNCLEANED PACKAGING: Soiled, empty containers are to be treated in the same way as the contents.

14. SHIPPING DATA

PROPER SHIPPING NAME: NON-HAZARDOUS INK MATERIAL
D.O.T. HAZARD CLASSIFICATION: NOT REGULATED
FRT. CLASS PACKAGE: 55

IATA: NON-REGULATED
IMDG: NON-REGULATED
15. REGULATORY DATA

US REGULATIONS:
TSCA: The components of this product are listed on the TSCA Inventory

SARA 313: This product is subject to SARA Title III Section 313 reporting requirements under 40 CFR 372.

<table>
<thead>
<tr>
<th>Component</th>
<th>CHROMIUM (7440-47-3)</th>
<th>CHROMIUM COMPOUND</th>
<th>COBALT (7440-48-4)</th>
<th>COBALT COMPOUND</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.8%</td>
<td>30 - 40%</td>
<td>0.6%</td>
<td>30 – 40%</td>
</tr>
</tbody>
</table>

SARA 312:
- Immediate (acute) health hazard: Yes
- Delayed (chronic) health hazard: No
- Fire hazard: No
- Sudden Release of Pressure: No
- Reactivity: No

CALIFORNIA PROPOSITION 65: This product does not contain any components currently on the California List of Known Carcinogens and reproductive Toxins.

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Creation date: March 24, 2017
Revision date: March 24, 2017